

**DESCRIPTION** 

PFR5-4620

## **REAR DIFF REAR BUSH**

## **INSTALLATION GUIDE -**

## **Contents (parts per pack):**

- 2 x bushes, 2 x A & 2 x B parts
- 2 x aluminium sleeves
- 2 x large washers
- 2 x bolts, washers & spring washers
- 1 x grease

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Lower or remove the diff to allow access and remove the original bush from the casing. Clean the hole of any corrosion and dirt.
- 2. Fit the PFR5-4620A bush into the casing from the front (PFR5-4620A has a large chamfer on the bore at the larger diameter end) and fit PFR5-4620B into the casing from the rear.
- Lubricate the bore and end faces of the bushes with some of the supplied grease. 3. Push the sleeve into the A bush, from the front, so the chamfer on the sleeve fits into the chamfer on the bush. The dished face of the sleeve fits against the subframe
- 4. Bolt the diff back into the subframe using the large washer, washer, spring washer and bolt supplied.









