

PFR5-420

**DESCRIPTION** 

## REAR SUBFRAME FRONT MOUNTING BUSH

## **INSTALLATION GUIDE**

## Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 2 X Polyurethane B Bushes
- 2 x alloy sleeves 1 x grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.



## **Fitting Instructions:**

- 1. Remove rear sub frame front bush
- 2. From the top fit the polyurethane bush part number PFR5-420A
- 3. From the bottom fit the polyurethane bush part number PFR5-420B, this has a radius to the bore to allow the base plate to fit correctly.
- 4. Apply the supplied grease to the bore of the bushes and insert the alloy sleeve making sure the end with the counter bore is facing upwards towards the chassis allowing location on the pin of the chassis.
- 5. Refit as necessary using the original washer plate.









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