

# POWERFLEX®

## PART NUMBER

# PFF60-822

## DESCRIPTION

## UPPER ENGINE MOUNT TORQUE ARM BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

- |                            |                          |
|----------------------------|--------------------------|
| 1 x Polyurethane A Bush    | 1 x PTFE/Silicone Grease |
| 1 x Polyurethane B Bush    | 1 x Mild Steel Washer    |
| 1 x Stainless Steel Sleeve |                          |

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the torque arm from the vehicle and remove the steel bush retaining plate from the arm.

**Note: it is necessary to remove the right hand side of the scuttle panel to gain access to the bolt.**

2. Remove the original rubber bush from the arm.

3. Clean any dirt and corrosion from the bore in the arm and file away any sharp edges.

4. Push polyurethane part A into the arm so that it sits flush with the arm on both sides.

5. Apply some of the supplied grease into the bore of the polyurethane bush and insert the stainless steel sleeve into the bush. **The smallest diameter of the sleeve fits into the smaller end of the bush and is used to locate the bush into the engine bracket.**

6. Fit polyurethane part B to the back of the arm over the bush. Place the supplied washer onto the original bolt and insert the sleeve to refit the arm to the vehicle.

7. Tension all hardware to manufacturers recommended torque settings.

